

# Technical Data Sheet



## PLA SHRINK FILM (PLA-1011)

Description: PLA shrink film for shrink sleeve and label

Color: Transparent

Surface: Glossy

Properties		Unit	Data	Test Method	
Thickness (Tolerance : $\pm 10\%$ )		$\mu\text{m}$	40,50	ASTM D374	
Density		$\text{g}/\text{cm}^3$	1.25	ASTM D792	
Haze		%	0.7	ASTM D1003	
Gloss( $45^\circ$ )		-	81	ASTM D2457	
Dyne		mN/m	36	ASTM D2578	
Yield		$\text{m}^2/\text{kg}$	40 $\mu\text{m}$	20	--
			50 $\mu\text{m}$	16	
Coefficient of Friction	$\mu\text{s}$	-	0.48	ASTM D1894E	
	$\mu\text{k}$		0.47		

Regulations: HYF PLA shrink films meets below regulations  
· bio-based origin, certified by TÜV AUSTRIA, and compostability according to the EN13432(09-2000), OWS

Storage:

- Keep the film below  $29^\circ\text{C}$  ( $85^\circ\text{F}$ )
- Avoid direct sunlight
- Store on the flat floor
- Do not erect films
- Do not separate a disk before using film
- Use of the material is recommended within 6 months after on board date

Seaming Glue: Cyclohexanone

Printing Ink: The ink system for PVC shrink film is suitable to print PLA shrink film.

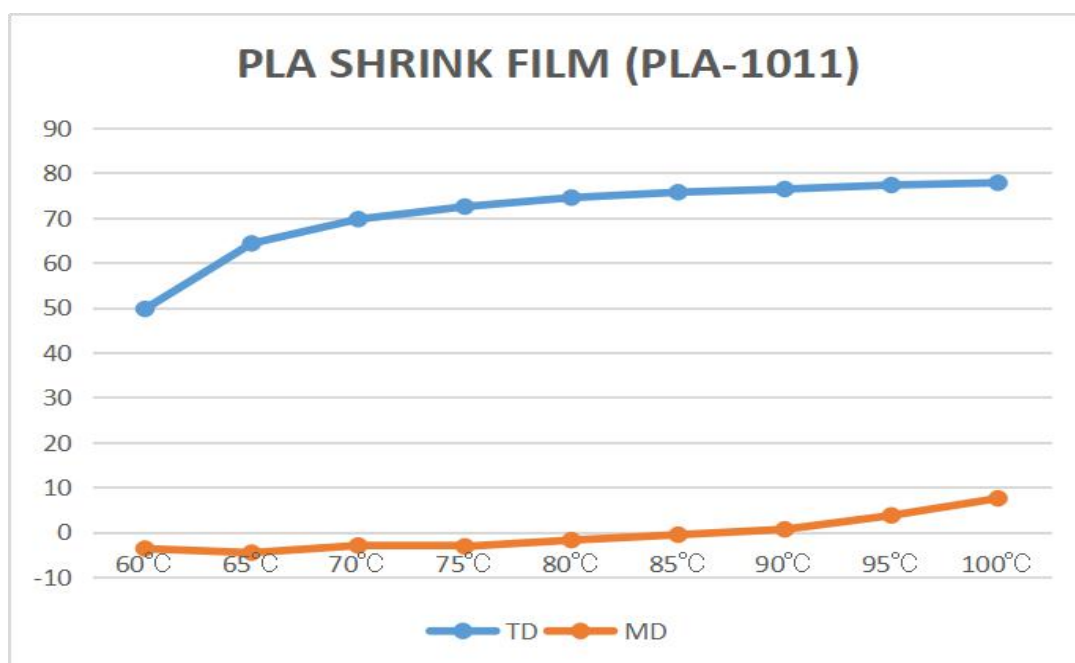
At HYF, PLA films are made of PLA resin from NatureWorks. Poly-Lactic-Acid is obtained from corn or other starch/sugar sources. our PLA shrink film is 100% bio-degradable material for making different shrink sleeve labels.

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Properties	Unit	Data		Test Method	
		MD	TD		
Tensile Strength	Mpa	59	118	ASTM D882 V=100mm/min	
Elongation At Break	%	4	65		
Heat Shrinkage (Tolerance : ±3%)	60°C	%	-3.7	49.7	ASTM D1204
	70°C		-3	69.7	
	80°C		-1.8	74.5	
	90°C		0.6	76.4	
	100°C		7.5	77.8	



\* This information is based on currently available technical materials.

\* The data is subject to change due to new experience and knowledge.

\* The information contained herein is for informational purposes only and is not promised or guaranteed anything.